

## Shooter Safety Rules

Machine guns are so realistic and can be mistaken for real firearms (even with the blaze orange muzzle). Do not carry them in public areas where a police officer or any other person could think they are real firearms. Never remove or paint the blaze orange safety tip required by Federal Law. These guns shoot 6 mm plastic BB's or 6 mm metallic BB's with a speed of up to 250 FPS and at a range of around 200 feet. Machine guns can be dangerous if not used properly and could cause injury or even death. In order to avoid any accident, the shooter should follow all these safety rules:

- Never use airsoft guns or stand in an area where guns are being used without wearing special protective glasses or face mask in order to protect your eyes.
- Never point an airsoft gun at a person, animal or anything else you do not want to shoot.
- Never load or point the gun until you are ready to shoot safely at the target you have selected. Always cock gun in a safe direction and put your finger on the trigger only when you are ready to fire.
- Never shoot at targets from a close range. BB's could rebound back toward the shooter or others.
- Never shoot at a hard surface, water or anything that could cause a bounce back or ricochet.
- Never let a minor or child play with your machine gun.
- Never try to modify any part of the machine gun or accessories. Never shoot anything other than genuine 6mm BB's.
- Always be careful and act safely with your machine gun.
- **Remember: Safety First!**



Tippmann Sports, LLC. warrants that this product is found free from defects in materials and workmanship for a period of 30 days from the original date of purchase by the initial owner/purchaser. This warranty does not apply to defects discovered after purchase which were caused by the unauthorized modifications and alterations of our product. This warranty will be voided if damage occurs due to improper operation of your gun, dropping the gun or magazine, usage in extreme temperatures, attempting to dismantle or modify it, use of inferior quality BB's or foreign objects, failure to carry out routine maintenance, removing or painting the orange safety tip required by Federal Law or any other cosmetic modifications. Tippmann Sports, LLC. will replace, without charge, any of its Airsoft guns that have failed through defect in material or workmanship. Tippmann is dedicated to providing you with the ultimate Airsoft products and the quality support necessary for satisfactory play.

### WARRANTY AND REPAIR PROCEDURE

If you should encounter any problems with your Airsoft gun, please use the following steps to initiate the warranty or non-warranty repair process:

1. Ship or deliver your product(s) to: Tippmann Sports, LLC. 2955 Adams Center Road Fort Wayne, IN 46803.
2. Postage and delivery charges must be prepaid.
3. Include a brief statement regarding the requested repair work within 24 hours. We will return it to you via regular ground UPS. If you wish to have it returned using a faster service, you can request for NEXT DAY AIR UPS OR SECOND DAY AIR UPS. You will be charged for this service and must include your credit card number with the expiration date. Your card will be charged the difference in additional cost over regular ground shipping service.
4. If returning within the 30 day warranty period from date of purchase, return the Airsoft gun in the original package with a copy of the original sales receipt. Be sure to include your full name, address and phone number.
5. If your Airsoft gun needs repair after the 30 day warranty period please contact Tippmann Sports, LLC. at 800-533-4831 and we will advise you how to return your gun for repair. If the gun is repairable you will be given a return authorization number and an estimated cost of the repair plus the cost of return shipping.

### WARRANTY REGISTRATION

Register your Airsoft gun either:

1. Online at [www.tippmann.com](http://www.tippmann.com)
2. Complete the information on included registration card and mail to address below.

### Tippmann Sports, LLC.

2955 Adams Center Road  
Ft. Wayne IN 46803  
[www.tippmann.com](http://www.tippmann.com)

Tel: 260-749-6022 800-533-4831 Fax: 260-441-8504

# TIPPMANN™ OPERATION MANUAL

## SM-200 MACHINE GUN

6 mm Machine Gun



- 1:1 Scale Heavy Weight
- Flatline Hop Up System
- Removable Silencer
- Retractable Stock
- .20 Gram BB's

**Recommended for Optimal Performance  
(Not Intended For Paintball Use)**

**I PRODUCT ADVISORY:** This product may be mistaken for a firearm by law enforcement officers or others. Altering the coloration or markings (including the blaze orange barrel tip) required by state and/or Federal Law or regulation, to make this product look more like a firearm, is dangerous and may be a crime. Brandishing or displaying this product in public may cause confusion and may be a crime. Local laws and ordinances may vary, check and follow all regulations.

**I WARNING:** This is not a toy. Misuse may cause serious injury or death. Must be 18 years or older to purchase. Persons under 18 years old must have strict adult supervision during use. Read operation manual and safety tips before using. The buyer and user must obey all laws and restrictions regarding use and ownership of this product. Safety glasses should be worn at all times. This gun shoots plastic BB's through the force of air pressure.

**DISCLAIMER:** This product is an imitation firearm and is not intended nor represented to be comparable in design, appearance or function to any actual firearm offered by other manufacturers. All product names are trademarks of Tippmann Sports, LLC. which has no affiliation to and is not associated or sponsored by any manufacturer of actual or imitation firearms.

**For model number: SM-200**

**Note: Hold hand under the magazine when pressing the Magazine Release Button to avoid dropping the magazine.**

This safety alert symbol indicates important safety messages in this manual. When you see this symbol be aware of the possibility of injury and carefully read the message that follows.

**WARNING** This gun can cause the loss of an eye, other serious injury or death. Read, understand and follow all the safety and operation instructions carefully. Do not load ammunition into the magazine until you have read and understand instructions and are ready to shoot. If you do load ammunition and decide not to shoot, remove it either manually or by shooting it at a safe target. An uncocked, unloaded gun is the safest. Accidents happen fast. The loss of an eye or any other injury is a very serious thing. Shoot safely and remember “Safety First.”

Although your new airsoft machine gun is not a firearm, it is a gun and should be treated with the same caution and respect as any conventional firearm. Always remember, the first and most important safety feature of any gun is the shooter. There is a “SAFETY” on the gun which locks the trigger. The safety is a mechanical device and the shooter is the only part of the system that can make a gun safe or unsafe. **Do not depend on a mechanical safety.** Think ahead and avoid situations that might lead to accidents.

Guns differ in their operations. You are never ready to fire any gun until you are thoroughly familiar with it. Read the following operating instructions and, **without loading ammunition**, proceed through the operating steps, dry firing your gun several times at a safe target. This will allow you to learn how to operate the gun properly and safely.



Fig. 1

\* Please note: Hold hand underneath magazine when pressing the magazine release button to avoid dropping the magazine

## Operation Instructions

**WARNING:** Always point the gun in a safe direction. Never point the gun at or near anyone. Always treat the gun as if it were loaded and ready to fire.

### Step 1:

#### Fill Ammunition Magazine

Put the “Safety On” the gun by pushing the lever up to the “S” position. (Fig. 4) The removable magazine is located in front of the trigger guard. The magazine release button is located between the magazine and the trigger guard. With one hand, hold the magazine and use your thumb on the same hand to press the magazine release button toward the magazine. After the magazine is removed, slide the spring loaded feeding pin, located on the side of the magazine at the top, down to the bottom of the magazine until it clicks. (Fig. 2-1) Take out the BB loader, located in the top of the magazine, (Fig. 2-1) and put it on top of the magazine as shown. (Fig. 2-2) Load BB's into the magazine. After loading the magazine, replace the BB loader (Fig. 2-3) and insert the magazine into the gun body. (Fig. 2-4) Push the BB release mechanism button, located at the bottom of the magazine to load BB's. (Fig. 3-1)

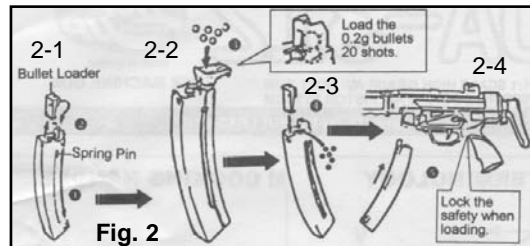


Fig. 2

### Step 2: Prepare to Fire

Verify that your gun has “Safety On” (Fig. 4). With the muzzle pointed in a safe direction, grasp the cocking bolt, pull back firmly, and then release in one smooth motion to cock. Note: Grasp the cocking bolt firmly as you cock it to prevent it from slipping and snapping shut, possibly causing injury. (Fig. 3-2) Your gun is now loaded and should be handled with care.

### Step 3: Firing Gun

When you are ready to fire, point the gun in a safe direction and take the “Safety Off” by pushing the lever down to the “E” or “F” position. (Fig. 4)

Squeeze the trigger when you are ready to fire.

**WARNING:** Use extreme caution in operating as the gun is now ready to fire. Squeezing the trigger will fire your gun.

### Step 4: To Fire the Gun Again

To fire the gun again, repeat steps 2-3 until the magazine is empty.

#### Retractable Stock

To extend or close the stock, push the stock bolt to the right. The stock will lock into place.

#### Removable Silencer

The gun can be used with or without the silencer. To install the silencer, line up the groves at the end of the silencer then turn clockwise until it stops. To remove the silencer turn it counter clockwise until it stops, then gently pull out.

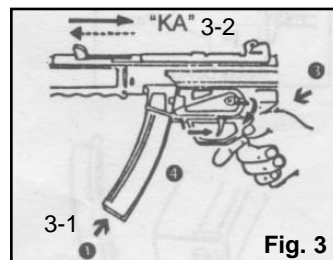


Fig. 3

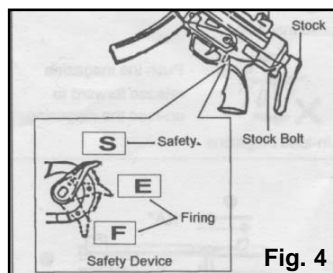


Fig. 4

**WARNING:** If ammunition does not fire after completing the operation steps, do not assume that the gun is unloaded. Keep the machine gun pointed in a safe direction.

**Step 1.** Remove magazine so additional ammunition won't try to load.

**Step 2.** Cock machine gun.

**Step 3.** Fire the gun in safe direction.

If ammunition still does not fire, do the following:

**Step 1.** Put “Safety On” by pushing the lever up to the “S” position. Pull cocking bolt toward rear.

**Step 2.** Clear the barrel by running a cleaning rod through from the muzzle end. Do not point the muzzle toward yourself or anyone else. Be careful not to damage the bolt tip by pushing the rod too hard.

**Step 3.** Point in safe direction, take “Safety Off”, then dry fire.

**Step 4.** Repeat operation steps.

## Empty Ammunition Magazine

Remove the magazine from the gun. Slide the spring loaded feeding pin to the bottom of the magazine. Ammunition may be removed by emptying from the loading port.

## Ammunition

**Caution:** Use only Premium 6mm plastic BB's or 6mm metallic BB's with your airsoft machine gun. Do not use lead pellets, steel BB's, copper BB's, buckshot, ball bearings, paintballs or any other foreign objects because they will damage or jam your machine gun.

## Proper Care

**Caution:** Make sure “SAFETY” is on before you attempt to clean the gun. Make sure the gun is empty of all ammunition. To operate properly, your airsoft machine gun requires maintenance. Simple oiling and cleaning are sufficient. Lack of maintenance may cause poor performance.

**Oiling:** To maintain top shooting performance, add a few drops of silicon oil on the moving parts of the bolt and magazine. Do not over oil. After oiling, fire your unloaded gun in the muzzle up position several times to evenly distribute the oil.

**Cleaning:** Use a clean cloth to wipe off any access dirt that may build up. Use a cotton swab to clean grit and excess oil.

## Storage

Practice safety. Ammunition should be stored separately from the gun to keep them from untrained shooters. Magazine should be removed from gun and unloaded. Make sure to clean, dry, empty and uncock your gun before storing in a safe place.

**Caution:** The components of this SM-200 Machine Gun were engineered to deliver optimum performance. Any modification or tampering to the gun may cause a malfunction and make it unsafe to use. Any change in performance, such as a lowered trigger pull force and/or shortened trigger travel, indicates possible modification, tampering and/or wear. If this situation occurs, the gun should be inspected, replaced or properly repaired by qualified personnel. Any gun that has been dropped should be checked by qualified personnel to ensure that its function has not been affected.